

# Jones

## Model SX33D Slasher Saw Grinder

Quickly sharpens ITCO  
Kodiak, F-2000  
440 Hollow Point  
slasher/cut-off saws.

Accessory Pack includes safety glasses and ear plugs to be worn while operating this tool. Also a white dressing stick to maintain the diamond wheel. (Part: D-1) When diamond wheel starts turning dark gray or black, hold the dressing stick to the wheel to lighten it and remove the carbide build-up. This allows the wheel to run cooler, cut freer and last longer.

Soaking your Dressing Sticks in water will soften them, giving your Diamond Wheel longer life.

**!!! Always be sure diamond wheel is properly secured in arbor before using this tool.**

## Model SX33D

### Operating Instructions

**!! Be sure Diamond Wheel is properly secured.**

1. Hold tool firmly as shown in picture below.

2. Adjust *Guide Screws* according to thickness of saw. Loose enough to allow easy mounting on saw, but not too loose as to be unstable while sharpening.



3. Turn motor on at power switch.

4. Mount grinder on saw, just in front of tooth to be sharpened.

5. Move grinding stone gently into tooth until desired sharpness is aquired.

**(Do not turn tooth blue, as this may cause tooth to crumble and also overheat the grinding stone.)**

6. Proceed around saw until all teeth are sharpened to the operator's satisfaction.

**Never leave grinder unattended on saw!!**

Tool will sharpen teeth from either front or rear.  
Adjust *Mounting Yoke* (33D-3) accordingly.



**Warning!!!** To prevent serious, accidental injury: Unplug motor from power supply before changing diamond wheel or making other changes and/or adjustments to the tool.

Remove adjusting wrenches before connecting tool to power supply.

Keep loose clothing, gloves, jewelry and long hair away from moving parts.

**Do not operate this tool while tired or under the influence of drugs or alcohol.**

#### Specifications

Power Supply: 120 volts, 60HZ, AC  
Maximum Speed: 12,000 RPM  
Diamond Wheel: 1" (Specific to Jones Saw Tools)  
Contact your local dealer for replacement parts.

90 Days Warranty, excluding normal wear.

Manufactured by:

**Jones Saw Tools**  
P.O. Box 552  
Petersburg, IN 47567  
812-354-6981